

Preparation and Characterization of Novel Organic/Inorganic Hybrid Nanoparticles Containing an Organotin Core and a Polystyrene Shell

Yong-Guang Jia, Jian Jiang, Ling-Yan Liu, Wei-Xing Chang, Jing Li

State Key Laboratory of Elemento-Organic Chemistry, The department of Chemistry, Nankai University, Tianjin 300071, People's Republic of China

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ABSTRACT: A series of new well-defined nanoparticles containing an organotin core and a polystyrene shell were obtained by crosslinking of *n*-Bu₂SnO with various chain-length amphiphilic polystyrene-*b*-poly-(6-(4-vinylphenoxy)hexanoic acid). The amphiphilic copolymers were synthesized via reversible addition fragmentation chain transfer polymerization and hydrolysis. The structures of the nanoparticles were studied by the transmission electron microscopy, scanning electron microscopy, and X-ray

photoelectron spectroscopy analysis. Notably, the morphology of the crosslinked copolymer showed individual nanoparticles with regularly spherical shape. And the nanoparticle diameters decreased with increasing number of organotin carboxylate units. © 2012 Wiley Periodicals, Inc. *J Appl Polym Sci* 000: 000–000, 2012

Key words: organotin; nanoparticles; core-shell; crosslink; RAFT

INTRODUCTION

Block copolymers have attracted increasing attention due to their ability to readily form organized micellar aggregates with well-defined nanoscopic morphologies.^{1,2} Furthermore, the versatile nanostructures constructed by self-assembly of block copolymers have been widely applied in nanotechnologies.^{3–7} With the development of controlled/living radical polymerization techniques, various functional groups have been incorporated into block copolymer structures.^{8–11} In addition, it has long been recognized that introducing metal atoms into the one-dimensional chains of polymers may result in desirable physical and chemical properties.^{12–15} Based on this concept, various approaches and techniques have been successfully developed to prepare metal-containing polymers during the past several decades.¹⁶ Among these approaches, the combination of a reactive amphiphilic diblock copolymer with organometallic compounds is an important method to obtain

metal-containing polymers. For example, Chen and coworkers^{17–20} has synthesized various organic/inorganic nanomaterials based on the sol-gel process of alkoxyisilyl groups.

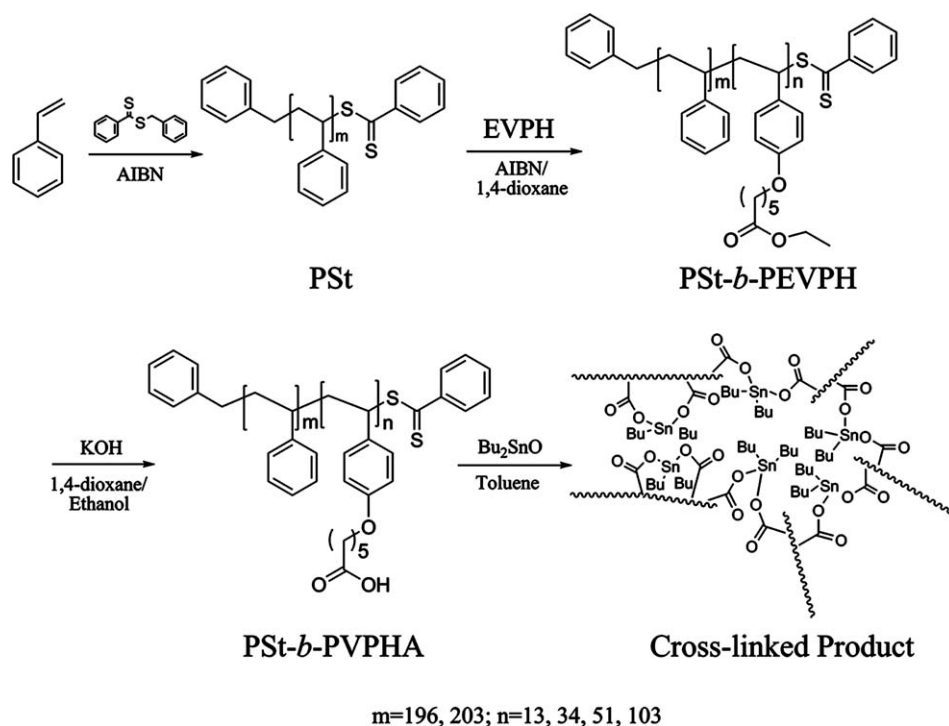
However, to the best of our knowledge, few report focused on the design, preparation, and morphology of organotin-containing block copolymers.^{21–30} Organotin compounds, as the most intensively studied species,^{31,32} are more stable than most of other organometallic compounds, because tin is in the same group as carbon. And these organotin compounds possess considerable structural diversity and topologies^{33,34} (e.g., monomers, dimers, tetramers, oligomeric ladders, and hexameric drums).³⁵ Moreover, their applications cover a wide range of different fields, such as antifouling paints,³⁶ polyvinylchloride stabilizers,³⁷ and antitumor drugs,³⁸ as well as anion carriers in electrochemical membrane designs³⁹ and homogeneous catalysts.⁴⁰ To date, most organotin-containing copolymers are based on triorganotin carboxylates, and they are synthesized by esterification of carboxylic groups with bis(tributyltin) oxide or direct polymerization of triorganotin carboxylate monomers.^{21–24} The triorganotin-containing copolymers are lower catalytic activity and less functional compared with diorganotin compounds due to the less versatile structural diversity and topologies, though they are easily prepared. Nevertheless, there are few reports concerning diorganotin-containing polymers, as the controlled synthesis of these polymers being relatively difficult.

Additional Supporting Information may be found in the online version of this article.

Correspondence to: L.-Y. Liu (liulingyan@nankai.edu.cn) or J. Li (lijing@nankai.edu.cn).

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Scheme 1 Procedure for the preparation of nanoparticles.

With this in mind, a series of new diorganotin-containing copolymers were designed and synthesized by the use of crosslinking between *n*-Bu₂SnO and polystyrene-*b*-poly (6-(4-vinylphenoxy)hexanoic acid) (**PSt-*b*-PVPHA**) (Scheme 1). A pentamethylene spacer between carboxyl acid and backbone was added in the *para*-position of the phenyl ring of styrene. This spacer can provide a sufficiently long distance for the complete crosslinking between **VPHA** units and *n*-Bu₂SnO. Furthermore, we mainly focused on the investigation of the relationship between the morphology and the structure of the block copolymer.

EXPERIMENTAL

Materials

Styrene was purchased from Acros (99%), purified by filtration through alumina (to remove inhibitors), stirred with CaH₂ overnight at room temperature, and distilled under reduced pressure before use. 1,1'-Azobis(isobutyronitrile) (AIBN) (>98%, the Sixth Reagent Factor of Tianjin) was recrystallized twice from methanol. Benzyl benzodithioate and ethyl 6-(4-vinylphenoxy) hexanoate (EVPH) were synthesized according to the literature, respectively.^{41,42} Potassium hydroxide, *n*-Bu₂SnO, potassium carbonate, bromomethylbenzene, bromobenzene, carbon disulfide, and magnesium were purchased from the Sixth Reagent Factor of Tianjin and were used as received. All other common solvents were purified using standard procedures.

Characterizations

¹H-NMR and ¹³C-NMR spectra were recorded on a Varian Mercury 400 MHz spectrometer at room temperature, with tetramethylsilane as an internal standard. Molecular weights and molecular weight distributions were measured on a Waters Gel Permeation Chromatography (GPC) [Waters 1515 liquid chromatography (GPC) connected with three Waters styragel GPC columns (HT2, HT3, and HT4) and a Waters 2414 refractive index detector; eluent, tetrahydrofuran (THF); flow rate, 1 mL min⁻¹; temperature, 40°C]. The instrument was calibrated with monodispersed polystyrenes as standards. Fourier Transform-Infrared (FTIR) spectra were recorded using KBr pellets for solid samples on a Bruker EQUINOX 55. Scanning electron microscopy (SEM) images were obtained using a SHIMADZU ss-550 instrument. Samples (0.5 mg mL⁻¹ in THF) were dropped onto glass sheets and sputter-coated with gold. The particle diameter was measured by counting and measuring at least 100 particles in the SEM images. Transmission electron microscopy (TEM) images were analyzed using a Tecnai G2 20 S-TWIN electron microscopy equipped with a Model 794 CCD camera (512 × 512) (gatan) with an accelerating voltage of 200 kV. Sample (0.5 mg mL⁻¹ in THF) solutions were dropped onto 300 mesh copper TEM grids and dried for 7 days at room temperature. X-ray photoelectron spectroscopy (XPS) was recorded using a Kratos Axis Ultra delay line detector (DLD) spectrometer using a monochromated Al-Kα X-ray

source ($h\nu = 1486.6$ eV), hybrid (magnetic/electrostatic) optics, and a multichannel plate and DLD. All XPS spectra were recorded using an aperture slot of $300 \times 700 \mu\text{m}^2$, survey spectra with a pass energy of 160 eV, and high resolution spectra with a pass energy of 40 eV. Elemental analysis was performed on a Chncorder-MF-3. Dynamic light scattering (DLS) measurements were performed on a laser light scattering spectrometer (BI-200SM) equipped with a digital correlator (BI-10000AT) at 532 nm. Filtering solutions (1 mL) through a $0.45 \mu\text{m}$ Millipore filter into a clean scintillation vial was manipulated to obtain the samples, and the characterization was operated at 25°C .

Synthesis of EVPH

A mixture of methyltriphenylphosphonium iodide (7.350 g, 18.19 mmol), K_2CO_3 (2.740 g, 19.85 mmol), and tetrabutylammonium bromide (0.531 g, 1.65 mmol) was added to a dry 250 mL round-bottom flask under nitrogen atmosphere. The flask was subsequently degassed and purged with nitrogen three times. Then, 60 mL 1,4-dioxane was added to flask under nitrogen, followed by refluxing for 1 h while stirring. Ethyl 6-(4-formylphenoxy) hexanoate (4.102 g, 16.54 mmol)⁴³ dissolved in 30 mL 1,4-dioxane and was added to the flask, and refluxing was continued until the ethyl 6-(4-formyl-phenoxy) hexanoate disappeared. The mixture was filtered to remove the solids, and filtrate was concentrated to yield a yellow liquid. The crude residue was isolated by chromatography on a silica gel column using 1 : 20/v : v ethyl acetate : petroleum ether as an eluent to yield 3.511 g colorless liquid. Yield: 81%. $^1\text{H-NMR}$ (CDCl_3 , ppm): δ 7.33 (d, 2H), 6.84 (d, 2H), 6.65 (dd, 1H), 5.60 (dd, 1H), 5.11 (dd, 1H), 4.13 (q, 2H), 3.96 (t, 2H), 2.33 (t, 2H), 1.80 (m, 2H), 1.70 (m, 2H), 1.50 (m, 2H), 1.26 (t, 3H), $^{13}\text{C-NMR}$ (CDCl_3 , ppm): δ 173.3 (1C), 158.9 (1C), 136.3 (1C), 130.2 (1C), 127.3 (2C), 114.4 (2C), 111.2 (1C), 67.6 (1C), 60.1 (1C), 34.1 (1C), 28.9 (1C), 25.6 (1C), 24.7 (1C), 14.2 (1C). Anal. Calcd for $\text{C}_{16}\text{H}_{22}\text{O}_3$: C, 73.25; H, 8.45. Found: C, 73.24; H, 8.25.

Polymerization of styrene via reversible addition fragmentation chain transfer polymerization (PSt)

In a typical reaction, benzyl benzodithioate (43.0 mg, 0.176 mmol) and AIBN (9.0 mg, 0.071 mmol) were added to a dry 50 mL Schlenk flask equipped with a stirring bar under nitrogen atmosphere. The flask was degassed and purged with nitrogen for 1 h. Styrene (5.454 g, 52.37 mmol) was added to the flask under nitrogen. Next, the tube was sealed with a septum, and residual oxygen in the mixture was removed by three freeze-pump-thaw cycles. The reaction mixture was allowed to thaw and was immersed in a preheated oil bath at 60°C for 44 h.

The tube was placed into ice water to quench the reaction. The conversion of styrene was determined by $^1\text{H-NMR}$ to be 66.3%. The reaction mixture was diluted with 5 mL THF and was precipitated into excess methanol. The precipitate was washed several times with methanol and dried under vacuum to give 3.045 g of PSt as a pink powder.

Synthesis of polystyrene-*b*-poly(ethyl 6-(4-vinylphenoxy) hexanoate) (PSt₁₉₆-*b*-PEVPH₅₁)

PSt₁₉₆ (437.0 mg, 0.0211 mmol), AIBN (2.0 mg, 0.0122 mmol), and EVPH (1.043 g, 3.981 mmol) were added to a dry 50 mL Schlenk flask equipped with a stirring bar under nitrogen atmosphere. The flask was degassed and purged with nitrogen for 1 h, and then 4 mL 1,4-dioxane was added to the flask. Next, the tube was sealed with a septum, and residual oxygen in the mixture was removed by three freeze-pump-thaw cycles. The reaction mixture was allowed to thaw and was immersed in a preheated oil bath at 60°C for 48 h. The flask was placed into ice water to quench the reaction, and the conversion of EVPH was determined by $^1\text{H-NMR}$ to be 28.4%. The reaction mixture was precipitated in excess methanol. The precipitate was washed several times with excess methanol and dried under vacuum to give 0.674 g of PSt₁₉₆-*b*-PEVPH₅₁ as a white powder.

Synthesis of polystyrene-*b*-poly(6-(4-vinylphenoxy) hexanoic acid) (PSt₁₉₆-*b*-PVPHA₅₁)

A mixture of PSt₁₉₆-*b*-PEVPH₅₁ (300.0 mg, 0.0088 mmol) and KOH (50.0 mg, 0.893 mmol) dissolved in 40 mL 1,4-dioxane and 20 mL ethanol and was stirred at 60°C for 24 h. The resulting mixture was concentrated, diluted with 50 mL distilled water, and acidified by dropping 0.5 mL concentrated hydrochloric acid followed by stirring for 2 h. The reaction mixture was filtered, washed with excess distilled water, and dried under vacuum to yield 263.0 mg of PSt₁₉₆-*b*-PVPHA₅₁ as a white powder.

Preparation of polystyrene-*b*-poly(dibutylstannanediy l bis(6-(4-vinylphenoxy) hexanoate)) (crosslinked product)

A mixture of PSt₁₉₆-*b*-PVPHA₅₁ (142.0 mg, 0.0044 mmol) and *n*-Bu₂SnO (26.0 mg, 0.104 mmol) was refluxed in 30 mL toluene for 12 h. The resulting mixture was filtered, concentrated to 1 mL, added to 50 mL methanol, filtered, and dried under vacuum to yield 154 mg of crosslinked product C as the white solid.

TABLE I
Characteristics of PSt and PSt-*b*-PEVPH

(Co)polymer sample	Conv. (%) ^a	$M_{n,theor}$ (10^3) ^b	$M_{n,GPC}$ (10^3) ^c	M_w/M_n ^c
PSt ₁₉₆	66.3	20.6	21.2	1.13
PSt ₂₀₃	68.6	21.2	24.4	1.20
PSt ₂₀₃ - <i>b</i> -PEVPH ₁₃	9.1	24.9	25.3	1.26
PSt ₁₉₆ - <i>b</i> -PEVPH ₃₄	19.4	29.6	26.9	1.24
PSt ₁₉₆ - <i>b</i> -PEVPH ₅₁	28.4	34.0	33.1	1.28
PSt ₁₉₆ - <i>b</i> -PEVPH ₁₀₃	40.3	47.6	47.3	1.32

^a Conversion was calculated by ¹H-NMR.

^b $M_{n,theor} = [M]_0/[RAFT]_0$ conversion %* molecular weight (M_w) of monomer + M_w of RAFT.

^c Determined by GPC (in THF, PS standard).

RESULTS AND DISCUSSION

Synthesis and characterization of PSt and PSt-*b*-PEVPH

Two different chain length polystyrenes (PSts) were prepared via reversible addition fragmentation chain transfer polymerization (RAFT) in different initial molar ratios of styrene and benzyl benzodithioate. These PSts macroinitiators reinitiated EVPH at 60°C in 1,4-dioxane under the same conditions and four new diblock copolymers (PSt-*b*-PEVPH) with different units of EVPH were obtained. In Table I, we could find that the GPC-determined $M_{n,GPC}$ were closer to the theoretical molecular weight ($M_{n,th}$), and the polydispersities were all narrow (<1.32). Additionally, the analysis of GPC before and after initiation of the EVPH (Supporting Information Fig. S1) revealed a shift toward higher molar masses that were in agreement with the formation of the PSt-*b*-PEVPH diblock copolymer. Moreover, no trace of residual macroinitiator was detected by GPC. It indicates that nearly all PSt chains were involved in the initiation of EVPH. From the ¹H-NMR spectra (Fig. 1), the reso-

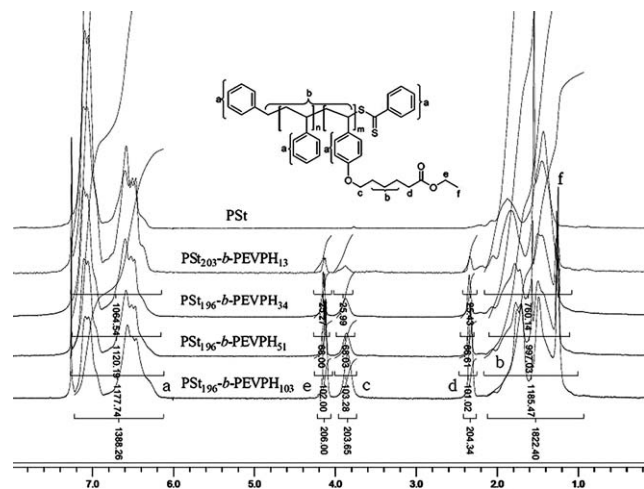


Figure 1 ¹H-NMR spectra of PSt and PSt-*b*-PEVPH in CDCl₃.

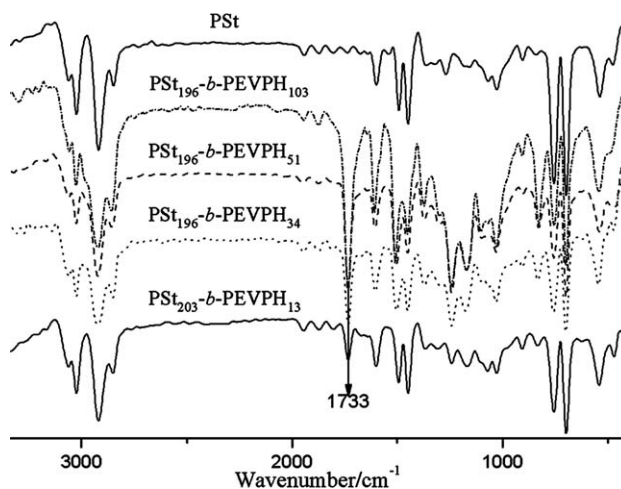


Figure 2 FTIR spectra of PSt and PSt-*b*-PEVPH.

nance peaks of two blocks were clearly assigned. In the IR spectrum, a new strong absorption peak of the ester carbonyl group in the EVPH units occurred at 1733 cm⁻¹, and the peak intensity increased with increasing numbers of EVPH units in each copolymer (Fig. 2). All the above results suggested that the RAFT polymerization was successful. In addition, the numbers of PSt and EVPH units in each copolymer were calculated by the relative integration ratio in the ¹H-NMR spectra.

Synthesis and characterization of PSt-*b*-PVPHA

VPHA units were synthesized by the treatment of PSt-*b*-PEVPH with KOH in mixture solvents of 1,4-dioxane and ethanol. This hydrolysis reaction was monitored by ¹H-NMR spectroscopy until the disappearance of the signal of the ethoxy protons at $\delta = 4.1$ ppm (Fig. 3). All the signals of the PSt-*b*-PVPHA were observable in a mixture of CDCl₃ and

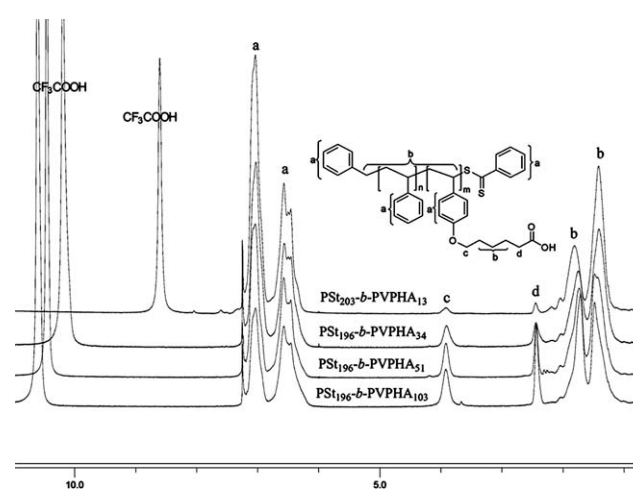


Figure 3 ¹H-NMR spectra of PSt-*b*-PVPHA taken in mixture of CDCl₃/CF₃COOH (25 : 1, v/v).

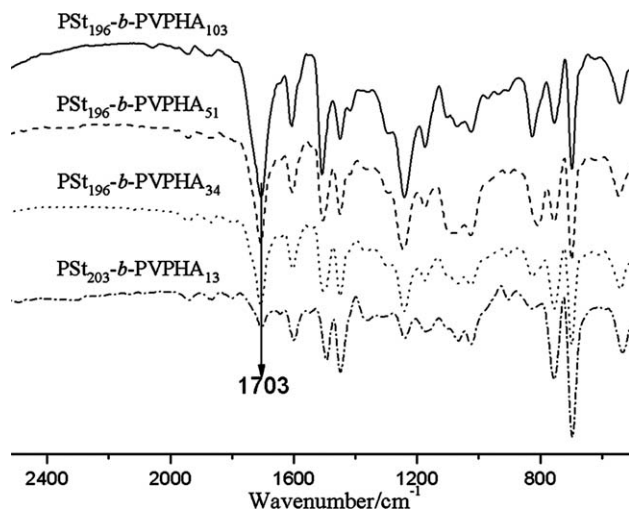


Figure 4 FTIR spectra of PSt-*b*-PVPHA.

CF₃COOH. Additionally, the IR spectra showed a new peak at 1703 cm⁻¹ assigned to the acid carbonyl in VPHA units (Fig. 4), which was greatly different from the ester carbonyl (1733 cm⁻¹) in EVPH units. These NMR and IR results strongly suggested the complete hydrolysis of the EPVH units.

Preparation and characterization of crosslinked products

A crosslinking esterification of VPHA units with *n*-Bu₂SnO (Scheme 1) was designed to obtain organotin-containing nanoparticles. As a result, the reaction between VPHA units and *n*-Bu₂SnO easily occurred in toluene under refluxing. The corresponding crosslinked product dissolved poorly in dimethyl sulfoxide (DMSO) or CDCl₃, and just the signal of block PSt was found in the ¹H-NMR spectrum in CDCl₃ (Fig. 5). In principle, there are only two possibilities for this phenomenon: (a) there was only one block in polymer (i.e., the other was lost in the reaction); or (b) there were indeed two copolymer blocks but one surrounded by the other, leading to the disappearance of

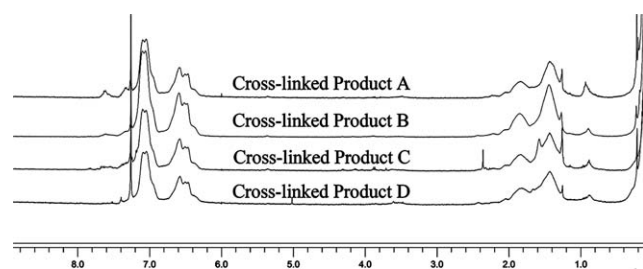


Figure 5 ¹H-NMR spectra of the products between PSt-*b*-PVPHA and *n*-Bu₂SnO, crosslinked product A: product between PSt₂₀₃-*b*-PVPHA₁₃ and *n*-Bu₂SnO, crosslinked product B: product between PSt₁₉₆-*b*-PVPHA₃₄ and *n*-Bu₂SnO, crosslinked product C: product between PSt₁₉₆-*b*-PVPHA₅₁ and *n*-Bu₂SnO, crosslinked product D: product between PSt₁₉₆-*b*-PVPHA₁₀₃ and *n*-Bu₂SnO.

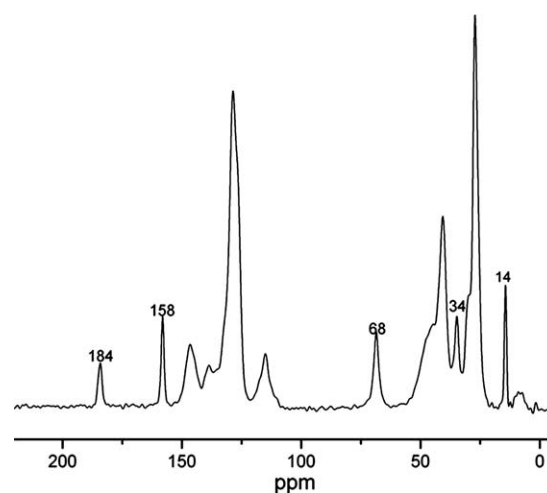


Figure 6 Solid-state ¹³C-NMR of crosslinked product D.

the second signal in the ¹H-NMR spectra. The crosslinked products did not completely dissolve in CDCl₃ maybe indicate another block still exists.

To determine the components of the crosslinked product, we analyzed the solid-state ¹³C-NMR spectra of the crosslinked product between PSt₁₉₆-*b*-PVPHA₁₀₃ and *n*-Bu₂SnO (Fig. 6). The peak of aromatic ring carbon directly connected to the oxygen atom appeared at 158 ppm. Furthermore, the chemical shifts of the alkyl carbon connected to an oxygen atom and a C=O carbon were observed at ca. 68 ppm and 184 ppm, respectively. The peak at ca. 14 ppm was attributed to a butyl group connected tin atom. All these signals indicated that another block exists. In addition, the carbonyl group absorption of acid at 1703 cm⁻¹ completely disappeared in the IR spectra (Fig. 7), which also demonstrated the reaction

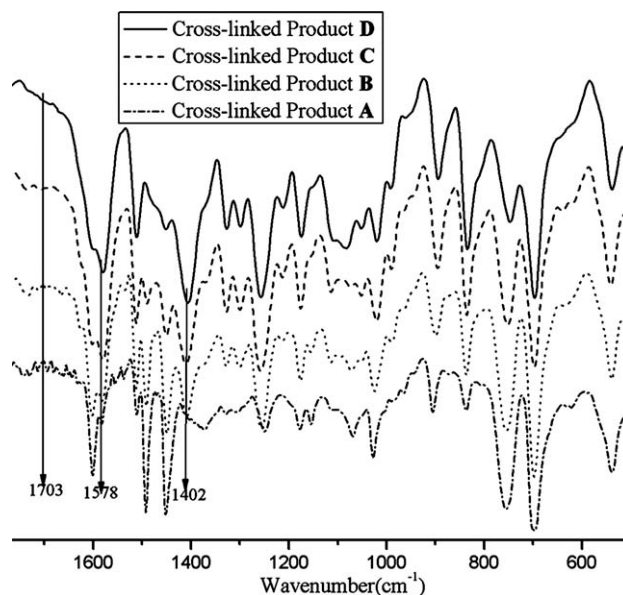


Figure 7 FTIR spectra of crosslinked product A, B, C, and D.

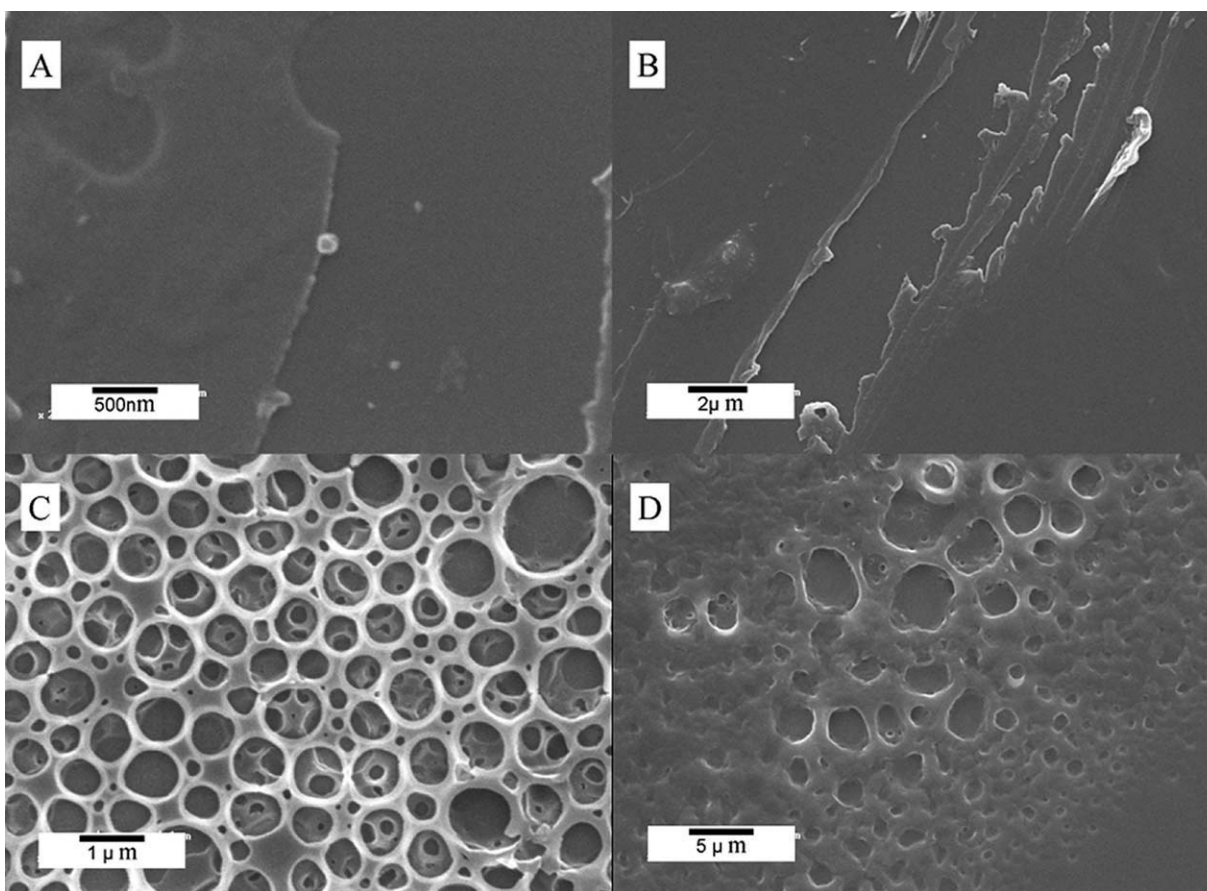


Figure 8 SEM images of PSt-*b*-PVPHA in THF, (A) PSt₂₀₃-*b*-PVPHA₁₃, (B) PSt₁₉₆-*b*-PVPHA₃₄, (C) PSt₁₉₆-*b*-PVPHA₅₁, and (D) PSt₁₉₆-*b*-PVPHA₁₀₃.

between the *n*-Bu₂SnO and VPHA units was complete. Furthermore, two new absorption signals (1578 cm⁻¹ and 1402 cm⁻¹) were assigned to the antisymmetrical stretching vibration of the —C(O)O— group and the symmetrical stretching vibration of the —C(O)O— group, respectively. The difference between the two vibration frequencies ($v = v_{as} - v_s$) was ~ 176 cm⁻¹, indicating the existence of both monodentate coordination and bidentate coordination modes of the —C(O)O— group to the tin atom in the resulting copolymers.⁴⁴ The crosslinking degree is a very important parameter for the crosslinking of polymer. In this study, the ratio of —COOH groups to *n*-Bu₂SnO was set at 2 : 1, which promoted the production of diorganotin carboxylate. The carbonyl absorption of —COOH group of PSt-*b*-PVPHA at 1703 cm⁻¹ completely disappeared compared with the IR spectra of crosslinked product, which indicated almost all the —COOH groups reacted with *n*-Bu₂SnO. In Figure 6, C=O carbon just showed one sharp peak in the ¹³C-NMR, corresponding to the diorganotin carboxylate C=O carbon, which also excluded the presence of —COOH groups. As shown above, it was concluded that almost all the —COOH groups involved in the crosslinking reaction.

Morphology study

As far as amphiphilic diblock copolymers are concerned, one of the most interesting properties is their ability to self-assemble into a large variety of structures. In general, a given polymer's morphologies may change with temperature, copolymer composition, volume fraction, molecular weight of the copolymer, and occasionally with concentration.^{45–48} Thus, to investigate the effect of polymer molecular weight on the morphology, all external factors herein were maintained constant except for the change of polymer molecular weight. The morphologies of PSt-*b*-PVPHA were studied by SEM. SEM images showed (Fig. 8) that the PSt₂₀₃-*b*-PVPHA₁₃ and PSt₁₉₆-*b*-PVPHA₃₄ were dispersed as film-like on the glass substrates. And the copolymers PSt₁₉₆-*b*-PVPHA₅₁ and PSt₁₉₆-*b*-PVPHA₁₀₃ showed the honeycomb patterns. The formation of honeycomb structure is related to the water content. The higher water content could condense onto the solution surface leading to coalescence of water droplets resulting in larger pore size.^{49,50} In view of the formation of honeycomb structure, we proposed the mechanism of morphology for the PSt-*b*-PVPHA (Fig. 9). The PSt₁₉₆-*b*-PVPHA₅₁ and PSt₁₉₆-*b*-PVPHA₁₀₃ with

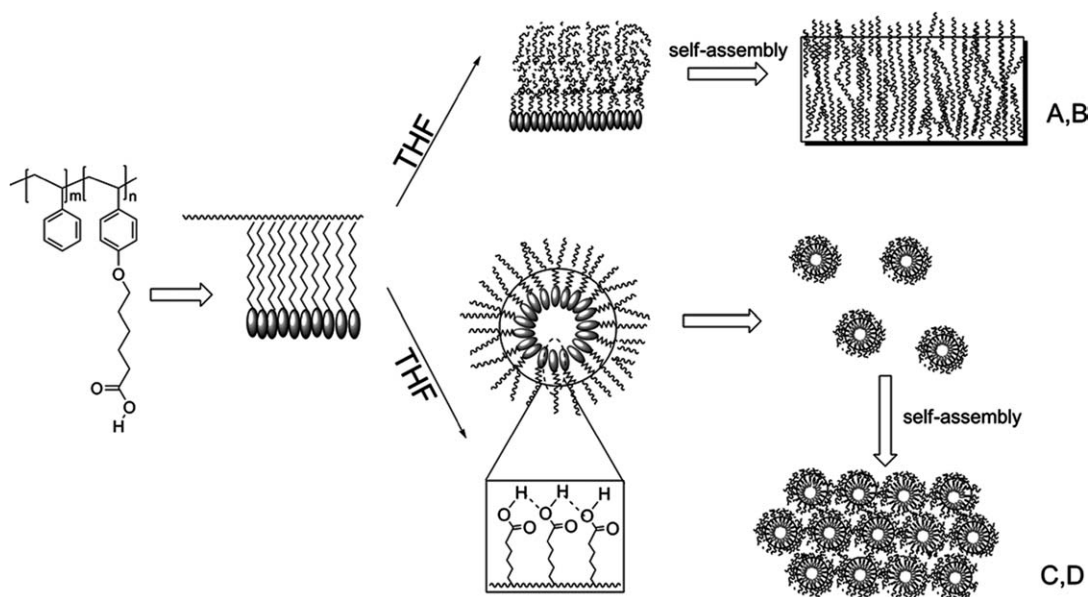


Figure 9 The proposed formation mechanism of PSt-*b*-PVPHA's morphologies, (A) PSt₂₀₃-*b*-PVPHA₁₃, (B) PSt₁₉₆-*b*-PVPHA₃₄, (C) PSt₁₉₆-*b*-PVPHA₅₁, and (D) PSt₁₉₆-*b*-PVPHA₁₀₃.

the longer PVPHA segments resulted in a structure with the PVPHA pointing inward away from the solvent outside in THF. It is because the THF is a good solvent for the PSt, whereas it is a poor solvent

for the PVPHA. In addition, due to the longer PVPHA segments with the stronger hydrogen-bond effect and further absorbing more water molecules, the PSt₁₉₆-*b*-PVPHA₁₀₃ showed a larger pore size

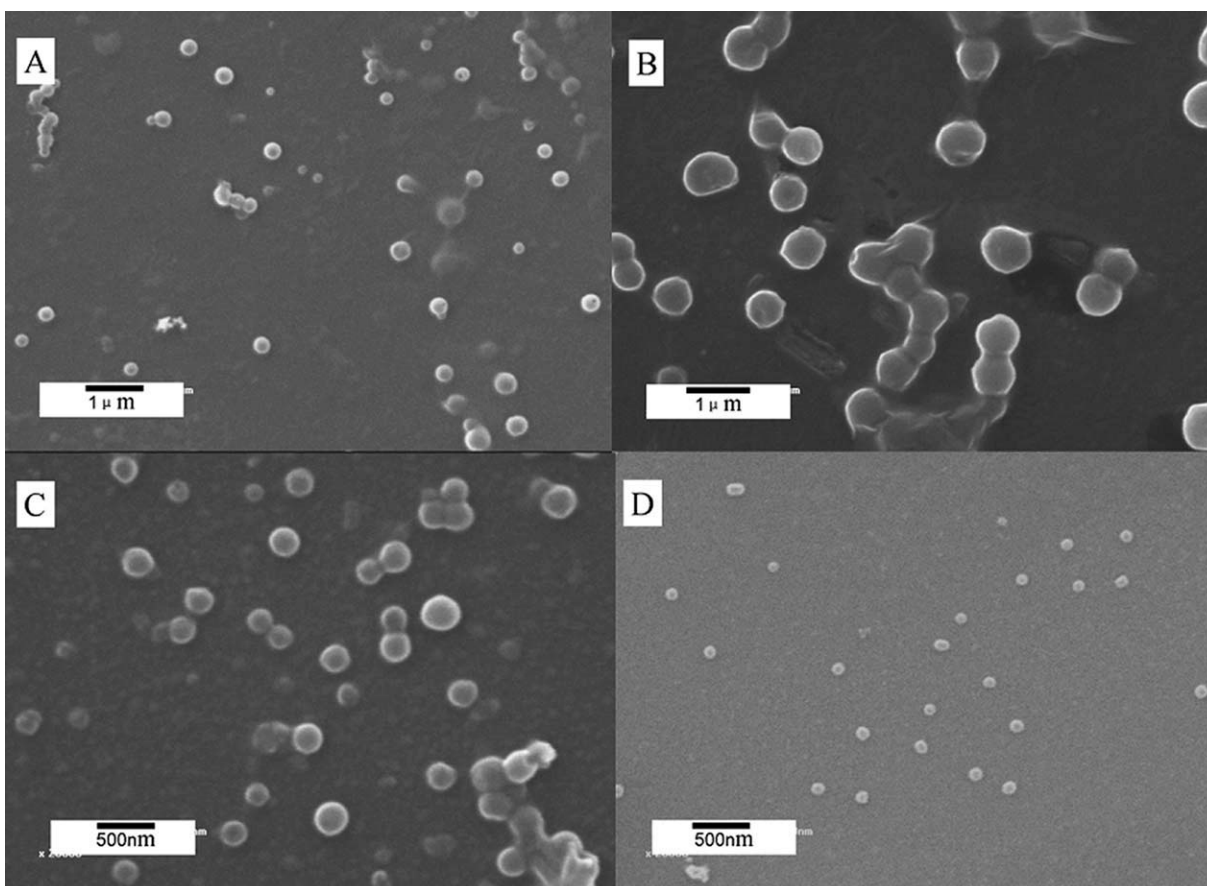


Figure 10 SEM images of crosslinked product A, B, C, and D.

TABLE II
The Diameters of Crosslinked Products Between
PSt-*b*-PVPHA and *n*-Bu₂SnO

Crosslinked product ^a	Diameter _{SEM} ^b (nm)	Diameter _{DLS} ^c (nm)
A	300/150	10/80
B	680	910
C	260	320
D	90	190

^a **A**: Crosslinked product between PSt₂₀₃-*b*-PVPHA₁₃ and *n*-Bu₂SnO, **B**: crosslinked product between PSt₁₉₆-*b*-PVPHA₃₄ and *n*-Bu₂SnO, **C**: crosslinked product between PSt₁₉₆-*b*-PVPHA₅₁ and *n*-Bu₂SnO, **D**: crosslinked product between PSt₁₉₆-*b*-PVPHA₁₀₃ and *n*-Bu₂SnO.

^b Determined by SEM.

^c Determined by DLS.

than that of PSt₁₉₆-*b*-PVPHA₅₁. However, the PSt₂₀₃-*b*-PVPHA₁₃ and PSt₁₉₆-*b*-PVPHA₃₄ with the shorter PVPHA segments just showed film-like on the glass substrates. This may be just the result of phase separation because the weaker hydrogen-bond effect cannot absorb water molecule.

As for the morphologies of the different crosslinked products, SEM analysis were also applied (Fig. 10). In the previous reports, the triorganotin-containing polymers did not display any self-assembly ability.²⁸ Nevertheless, herein the dibutyltin-containing crosslinked products possessed the versatile self-assembly properties based on the strong interaction between Sn and O. It could be found that these dibutyltin-containing crosslinked products self-assembled into micelles in THF and were well dispersed as individual nanoparticles with regularly spherical shape in SEM images. And the diameters of individual nanoparticles were different (Table II). As to crosslinked product **A**, the interaction of interpolymer chain was relatively weak since the shortest organotin carboxylate segment showed the lower extent of crosslinking.

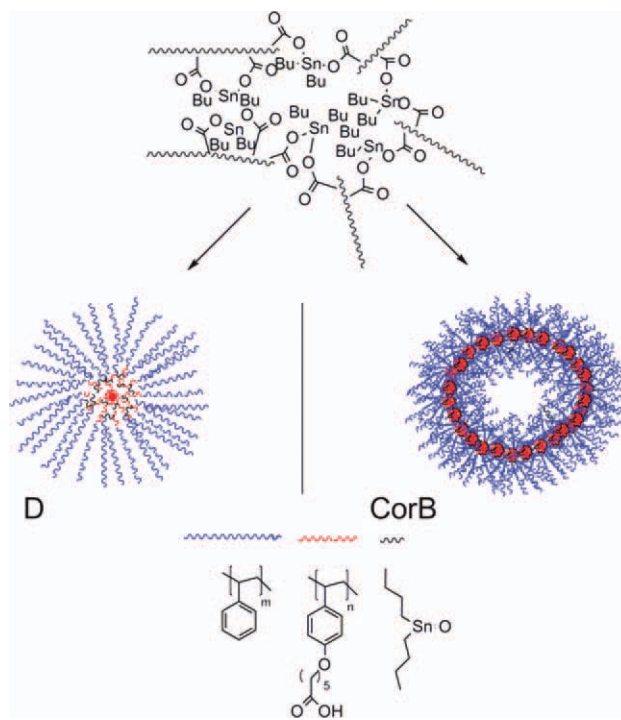


Figure 11 The proposed formation mechanism of organotin-containing core-shell nanoparticles. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

Thereby, the sizes of crosslinked product **A** were versatile (from 150 to 300 nm). From crosslinked product **B** to **C** to **D**, the diameters in SEM decreased gradually with increasing organotin carboxylate segment, from 680 nm to 260 nm to 90 nm, respectively. At the meantime, DLS measurements gave a similar change trend of hydrodynamic diameters that were in agreement with the SEM diameters (Table II). According to DLS analysis, diameters were all larger than the ones measured by SEM, which can be due to the collapse during the drying process (Supporting Information

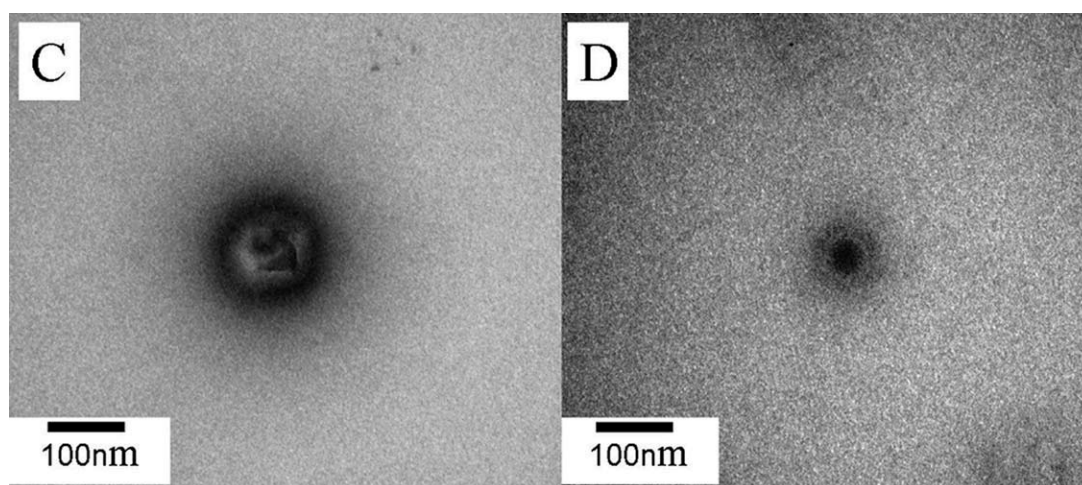


Figure 12 TEM images of crosslinked product C and D.

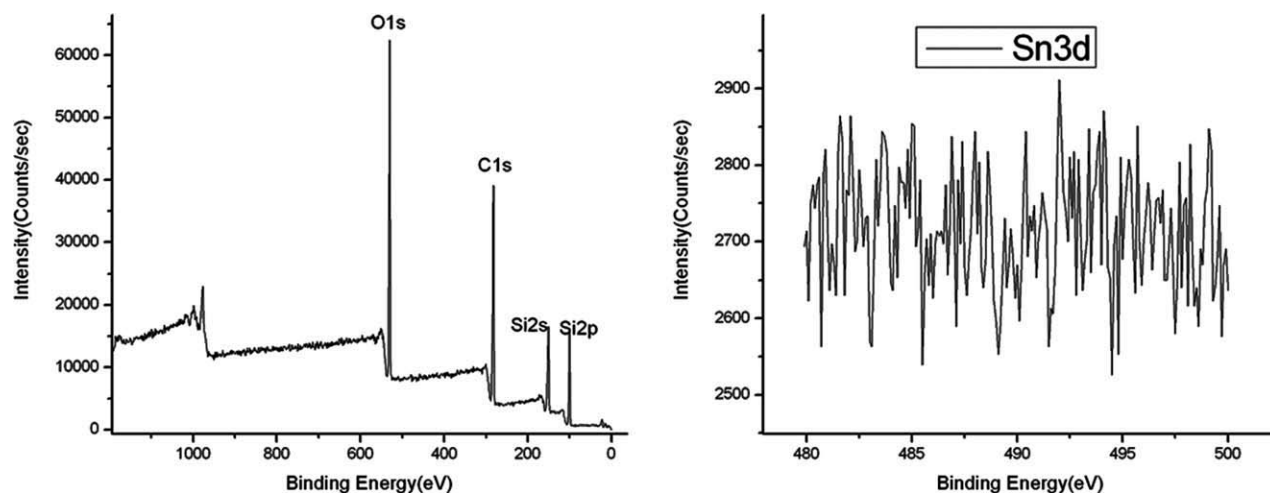


Figure 13 XPS spectra of crosslinked product D.

Fig. S3).²⁷ In addition, the diameters from SEM of crosslinked product **B** (680 nm) and **C** (260 nm) were both larger than their estimated diameters, $247 \times 2 \times 0.25 = 124$ nm and $230 \times 2 \times 0.25 = 115$ nm, respectively. Conversely, the diameter of crosslinked product **D** (90 nm) was smaller than the estimated diameter, $299 \times 2 \times 0.25 = 150$ nm.⁵¹ This kind of unusual phenomenon may be explained by the formation of the hollow core structure (crosslinked products **B** and **C**) and solid spherical nanoparticles (crosslinked product **D**). In details, in the case of crosslinked product **D**, the longest organotin carboxylate segment led to the enhancement of crosslinking extent, which may induce the formation of solid spherical nanoparticles containing an organotin carboxylate core and a polystyrene shell (Fig. 11). This is also consistent with the disappearance of NMR signals from organotin carboxylate. Whereas as to crosslinked product **B** and **C**, the larger solid spherical nanoparticles could not be formed through the further aggregation of preformed smaller solid spherical nanoparticles containing an organotin core and a polystyrene shell, because there was no strong interaction between the polystyrene shell layer. Furthermore, the above explanation was also supported by TEM. TEM images clearly showed the presence of tin atoms in the core of the nanoparticle for the crosslinked product **D** (Fig. 12). The hollow core structure was also found in the TEM image of crosslinked product **C**. Nevertheless, the measured diameters were slightly larger than that from SEM images. In any event, the diameters in SEM decreased with increasing organotin carboxylate length.

XPS was also performed to probe the elemental composition of the nanoparticles on the surface. As seen in the spectra (Fig. 13), only peaks for carbon, oxygen, and silicon were visible. The Si and O peaks were representative of the glass substrate and the C peak was assigned to polystyrene. The wide-scan

XPS and high resolution XPS did not show Sn peak yet. This data demonstrated that only polystyrene was on the surface of nanoparticles, and the organotin carboxylate was completely surrounded by polystyrene. These organotin-containing core-shell nanoparticles, likely microreactor, may be a good model for catalysis.

CONCLUSIONS

A series of novel well-defined organic/inorganic hybrid nanoparticles bearing an organotin core and a polystyrene shell were prepared by the crosslinking of VPHA units with *n*-Bu₂SnO. The morphologies of nanoparticles, including hollow core and solid spherical nanoparticles, were investigated by the TEM, SEM, and XPS study. The results showed that the length of VPHA units plays an important role on formation of the morphologies and the size of micelle. Moreover, the mechanism of the morphological transformation was surmised, and it will be helpful for the following studies of organotin-containing polymers. And it is the key that these kinds of morphologies may be good catalysts for esterification and transesterification reactions, because of their cluster-like structures of organotin. Thus, the future work will focus on the applications of these nanoparticles as catalysts of esterification and transesterification reactions.

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